IMPORTANT SAFETY INSTRUCTIONS
READ CAREFULLY

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.

2. Safety/Warning labels must be clearly visible.

3. Securely anchor movable soccer goals at ALL times.

4. Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with moveable soccer goals.

5. Always exercise extreme caution when moving goals and allow adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.

6. NEVER allow anyone to climb on the net or goal framework.

7. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.

8. Remove nets when goals are not in use.

9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another, or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.

10. Fully disassemble goals for seasonal storage.

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ASSEMBLY INSTRUCTIONS FOR 10B101 GROUND ANCHORS

1. Set goal or bench in desired area and mark ground anchor hole locations.

2. Move unit and dig holes a minimum of 24" in diameter and 20" deep. Areas subject to heavy ground frost may go as deep as 36".

3. Apply a liberal amount of anti-seize compound or high-quality waterproof grease to ground anchor bolts prior to insertion. Attach ground anchors to anchor holes and secure with coated bolts. See Figures 1 through 5 for goal in installation. Fill holes surrounding anchors with concrete. See figure 6 for bench installation.

4. At this time, be sure the unit is plumb and level to field surface. (See Figures 2 and 3 for goal installation.)

5. For goal installation, allow concrete to fully cure. See Figure 8 for test procedures to assure that goal has been anchored properly.

6. When removing goal from field location, be sure to disassemble and store in a safe place to prevent injury. Insert red ground anchor caps into exposed ground anchor hole to prevent damage to threads.

*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against tilting. Do not climb on the net or goal framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (see Guidelines for Moveable Soccer Goal Safety, included). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment in the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

PARTS LIST

A) Ground Anchor	(4)
B) 1/2" X 3" Hex Bolt	(4)
C) 1/2" Flat Washer	(4)
D) Ground Anchor Cap Plug	(4)

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Goal Anchoring Instructions
Fig. 1

FIG. 2

*****CAUTION*****

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Goal Anchoring Instructions
Fig. 3

Fig. 4

*****CAUTION*****

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Goal Anchoring Instructions
Fig. 5

After Installing anchoring system that has been chosen for securing goal to field Surface:

1. Clear all persons of a minimum of 50 ft. radius surrounding goal.

2. Apply a horizontal pull force of 242 lbs. at the top of the front and center of the crossbar for 60 seconds +10 -0 seconds. Full safety precautions must be taken while performing this test.

3. Determine if unit tilts or does not return to its original position.

4. If unit tilts or does not return to its original position, use alternate anchoring system.

*****CAUTION*****

This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against tilting. Do not climb on the net or goal framework at anytime! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area. (See Guidelines for Moveable Soccer Goal Safety, included.) Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment in the threat of high winds. Goal posts should be checked for safety before and after each use. All warning and safety labels included with this product must be visible at all times. Any modifications to this or any Kwik Goal product will void any and all warranties.

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Bench Anchoring Instructions
Fig.6